GREEN BAY PACKAGING
COATED PRODUCTS

GRADE COMPARISON

Unknown Component (024DT)
Facestock (025DT)

		024DT	025DT
Property	**Test Method**	**Typical Value**	**Typical Value**
Basis Weight	TAPPI T410		47.2 lbs / 25X38-500 (3300 Sq Ft) (69.9 g/m²)
Caliper - Average	TAPPI T411		3.1 mil (78.7 um)
Smoothness (PPS) Print Side	TAPPI T555		1.4 um (1.4 um)
Tear-MD	TAPPI T414		45 grams (441.3 mN)
Tear-CD	TAPPI T414		45 grams (441.3 mN)
Tensile-MD	TAPPI T494		37 lb/inch (6.5 kN/m)
Tensile-CD	TAPPI T494		17 lb/inch (3.0 kN/m)
Stiffness-MD	TAPPI T543		90 Gurley (mg) (.9 mN)
Stiffness-CD	TAPPI T543		35 Gurley (mg) (.3 mN)
Brightness	TAPPI T452		84 % (84.0 %)
Initial Activation Temp	ISO 1924		185 F (85 C)

Issued: 10/30/26

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Effective Activation Temp	ISO 1924		230 F (110 C)
Optimum Activation Temp	ISO 1924		300 F (149 C)

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