



# PRODUCT INFORMATION

## 00406 - Permanent Adhesive

A permanent acrylic adhesive designed for film face stocks used in durable applications. Has high tack and excellent adhesion to low energy surfaces. An environmentally-friendly alternative to solvent adhesives.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	10	hours	10.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.0	grams/25 mm	892.9	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	43	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	10	kg/645 sq mm	.3	CPD-16
Min. App. Temp.	F	10	C	-12	
Service Temp.	F	-40 TO 300	C	-40 TO 149	
FDA Compliance	21 CFR	175.105			

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