



PRODUCT INFORMATION

00504 - Permanent Adhesive

A general purpose acrylic emulsion used primarily with paper substrates.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.7	hours	1.7	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.6	grams/25 mm	714.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.7	grams/25 mm	312.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.8	grams/25 mm	357.2	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	0.8	grams/25 mm	357.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	19	kg/645 sq mm	.5	CPD-16
Loop Tack Corrugated	oz/sq inch	10	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	43	kg/645 sq mm	1.2	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-40 TO 160	C	-40 TO 71	
FDA Compliance	21 CFR	175.105			

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