



# PRODUCT INFORMATION

## 00506 - Permanent Adhesive

A general purpose acrylic emulsion adhesive with good UV stability. Non-yellowing, and generally used with film face stocks.

| Test Property                  | Units      | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg)         | hours      | 24            | hours        | 24.0         | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 2.4           | grams/25 mm  | 1071.5       | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | 0.80          | grams/25 mm  | 357.2        | CPD-52      |
| Peel - 180 D LDPE 20 min       | lb/inch    | 1.1           | grams/25 mm  | 491.1        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 2.2           | grams/25 mm  | 982.2        | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | 1.3           | grams/25 mm  | 580.4        | CPD-52      |
| Loop Tack Stain Steel          | oz/sq inch | 41            | kg/645 sq mm | 1.1          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 22            | kg/645 sq mm | .6           | CPD-16      |
| Loop Tack LDPE                 | oz/sq inch | 16            | kg/645 sq mm | .4           | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 14            | kg/645 sq mm | .4           | CPD-16      |
| Loop Tack Glass                | oz/sq inch | 45            | kg/645 sq mm | 1.3          | CPD-16      |
| Min. App. Temp.                | F          | 45            | C            | 7            |             |
| Service Temp.                  | F          | -65 TO 200    | C            | -54 TO 93    |             |
| FDA Compliance                 | 21 CFR     | 175.105       |              |              |             |

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