



PRODUCT INFORMATION

00525 - Permanent Adhesive

A general purpose permanent, pharmaceutical acrylic adhesive. A higher coat weight version of 508. This adhesive is ideal for rough surfaces. Holds tight in difficult, small diameter applications. Repositionable on some surfaces.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg) | hours | 0.6 | hours | .6 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.4 | grams/25 mm | 1071.5 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | .80 | grams/25 mm | 357.2 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 1.1 | grams/25 mm | 491.1 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 2.2 | grams/25 mm | 982.2 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | 1.3 | grams/25 mm | 580.4 | CPD-52 |
| Min. Applic. Temp. | F | 45 | C | 7 | |
| Loop Tack Stain Steel | oz/sq inch | 41 | kg/645 sq mm | 1.1 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 22 | kg/645 sq mm | .6 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 16 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 14 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 45 | kg/645 sq mm | 1.3 | CPD-16 |

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