



# PRODUCT INFORMATION

## 00525 - Permanent Adhesive

A general purpose permanent, pharmaceutical acrylic adhesive. A higher coat weight version of 508. This adhesive is ideal for rough surfaces. Holds tight in difficult, small diameter applications. Repositionable on some surfaces.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	.4 TO .8	hours	.4 TO .8	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.0 TO 2.8	grams/25 mm	892.9 TO 1250.1	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.6 TO 1.0	grams/25 mm	267.9 TO 446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.2	grams/25 mm	982.2	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Min. Applic. Temp.	F	45	C	7	
Loop Tack Stain Steel	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	16	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	45	kg/645 sq mm	1.3	CPD-16
FDA Compliance	21 CFR	-65 TO 200			

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