GREEN BAY PACKAGING
COATED PRODUCTS

# PRODUCT INFORMATION

## 00633 - Removable Adhesive

An aggressive removable acrylic adhesive with a clean release for paper and film labels. It adheres to, and removes from, a wide variety of surfaces. Does not ghost. Good mandrel hold. Ideal for resealable closure labels.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|---|---|---|---|---|---|
| Shear (1 x 1/2 x 1 kg) | hours | 1.0 | hours | 1.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | .76 | grams/25 mm | 339.3 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | .37 | grams/25 mm | 165.2 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | .42 | grams/25 mm | 187.5 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | .97 | grams/25 mm | 433.1 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | .72 | grams/25 mm | 321.4 | CPD-52 |
| Peel - 180 D HDPE 24hr | lb/inch | .46 | grams/25 mm | 205.4 | CPD-52 |
| Peel - 180 D LDPE 24hr | lb/inch | .60 | grams/25 mm | 267.9 | CPD-52 |
| Peel - 180 D PET 24hr | lb/inch | 1.05 | grams/25 mm | 468.8 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 24 | kg/645 sq mm | .7 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 13 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 9 | kg/645 sq mm | .3 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 6.7 | kg/645 sq mm | .2 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 21 | kg/645 sq mm | .6 | CPD-16 |
| Min. App. Temp. | F | 30 | C | -1 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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