GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

00700 - Permanent Adhesive

A general purpose acrylic emulsion for paper. Repositions on many low energy plastics.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	17	hours	17.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.2	grams/25 mm	535.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.6	grams/25 mm	267.9	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.5	grams/25 mm	223.2	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	0.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	26	kg/645 sq mm	.7	CPD-16
Loop Tack HDPE	oz/sq inch	16	kg/645 sq mm	.4	CPD-16
Loop Tack LDPE	oz/sq inch	11	kg/645 sq mm	.3	CPD-16
Loop Tack Corrugated	oz/sq inch	8	kg/645 sq mm	.2	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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