



PRODUCT INFORMATION

00700 - Permanent Adhesive

A general purpose acrylic emulsion for paper. Reproductions on many low energy plastics.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg) | hours | 17 | hours | 17.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 1.2 | grams/25 mm | 535.7 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 0.6 | grams/25 mm | 267.9 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 0.5 | grams/25 mm | 223.2 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 1.3 | grams/25 mm | 580.4 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | 0.6 | grams/25 mm | 267.9 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 26 | kg/645 sq mm | .7 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 16 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 11 | kg/645 sq mm | .3 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 8 | kg/645 sq mm | .2 | CPD-16 |
| Min. App. Temp. | F | 35 | C | 2 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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