



PRODUCT INFORMATION

00757 - Permanent Adhesive

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|---------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg) | hours | 5.2 | hours | 5.2 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.32 | grams/25 mm | 1035.8 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.5 | grams/25 mm | 678.6 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 1.8 | grams/25 mm | 803.6 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 2.2 | grams/25 mm | 991.1 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 43 | kg/645 sq mm | 1.2 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 41.0 | kg/645 sq mm | 1.1 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 44 | kg/645 sq mm | 1.2 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 15.2 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 33.0 | kg/645 sq mm | .9 | CPD-16 |
| Min. App. Temp. | F | 32 | C | 0 | |
| Service Temp. | F | -58 TO 199 | C | -50 TO 93 | |

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