



PRODUCT INFORMATION

0976S - Cold-temp Adhesive

All-temperature acrylic adhesive designed for PET, Colored HDPE, and PP recycling. Will wash off PET clamshells, bottles, and other containers. Carries APR critical guidance approval for PET, Colored HDPE and PP recycling when paired with clear, white, and metalized BOPP films.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.8	hours	1.8	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.2	grams/25 mm	535.7	CPD-52
Peel - 180 D PET 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Loop Tack Stain Steel	oz/sq inch	39	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	32	kg/645 sq mm	.9	CPD-16
Loop Tack Glass	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack PET	oz/sq inch	39	kg/645 sq mm	1.1	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

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