

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

767HM - Permanent Adhesive

A highly versatile rubber-based hot melt adhesive with quick tack. It stands up to moisture and adheres securely to both low-energy and textured surfaces.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Average	mil	0.8	um (micrometer)	20.3	CPD-18
Shear (1 x 1/2 x 1 kg)	hours	14.0	hours	14.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	4.5	grams/25 mm	2009.0	CPD-52
Loop Tack Stain Steel	oz/sq inch	107.0	kg/645 sq mm	3.0	CPD-16
Min. App. Temp.	F	20	C	-7	
Service Temp.	F	-65 TO 165	C	-54 TO 74	

Issued: 01/15/26

The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions in effect at the time of the sale shall control.

La información presentada en esta publicación se considera correcta; no debe ser interpretada como una especificación. Los valores dados reflejan las características regulares de los materiales. Todos los informes, fichas técnicas, y recomendaciones de los productos de Green Bay Packaging Inc. están basados en pruebas que se consideran confiables, pero no constituyen ningún tipo de garantía. Todos los productos se venden con el entendimiento de que el comprador ha determinado independientemente la conveniencia de estos productos para su uso final. Ningún vendedor, representante, ni agente de Green Bay Packaging Inc. está autorizado para dar ningún tipo de garantía, ni hacer representación alguna contraria a lo susodicho.