GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

0776S - Permanent Adhesive

A general purpose acrylic adhesive designed for PET recycling. Will wash off PET clamshells, bottles, and other containers during recycling leaving no adhesive residue behind. When combined with specific facers it has APR Critical Guidance Recognition.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Peel - 90 D PET 20 min	lb/inch	2.21	grams/25 mm	986.7	CPD-53
Shear (1 x 1/2 x 1 kg)	hours	7.98	hours	8.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.96	grams/25 mm	875.0	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.42	grams/25 mm	634.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.25	grams/25 mm	558.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.07	grams/25 mm	924.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	55	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	39	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack Corrugated	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Glass	oz/sq inch	24	kg/645 sq mm	.7	CPD-16
Min. App. Temp.	F	25	C	-4	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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