GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

095TK0050640SC Item #: S3252060

107 MICRON TC KIMDURA/506 PERMANENT ADHESIVE/40SC LINER
Approximate weight per MMSI: 258 lbs. Standard core size is 3 inches. Total caliper: 7.3 mils +/- 10%

FACESTOCK

A 4.2 mil Kimdura® BOPP specially top coated for thermal transfer, dot matrix, ion deposition and digital printing.
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Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	62.2	grams/sq meter	92.1	TAPPI T410
Caliper - Average	mil	4.2	um (micrometer)	106.7	TAPPI T411
Opacity	%	95.5	%	95.5	TAPPI T425
Smoothness-Wire Side	Sheffield Units	5	Sheffield Units	5.0	TAPPI T538

ADHESIVE

A general purpose acrylic emulsion adhesive with good UV stability. Non-yellowing, and generally used with film face stocks.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	24	hours	24.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.4	grams/25 mm	1071.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.80	grams/25 mm	357.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.2	grams/25 mm	982.2	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.3	grams/25 mm	580.4	CPD-52
Loop Tack Stain Steel	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	16	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	45	kg/645 sq mm	1.3	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494

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