GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

095TK0053850SC Item #: S3286060

107 MICRON TC KIMDURA/538 REMOVABLE ADHESIVE/3.2 SCK
Approximate weight per MMSI: 272 lbs. Standard core size is 3 inches. Total caliper: 8 mils +/- 10%

FACESTOCK

A 4.2 mil Kimdura® BOPP specially top coated for thermal transfer, dot matrix, ion deposition and digital printing.
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Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	62.2	grams/sq meter	92.1	TAPPI T410
Caliper - Average	mil	4.2	um (micrometer)	106.7	TAPPI T411
Opacity	%	95.5	%	95.5	TAPPI T425
Smoothness-Wire Side	Sheffield Units	5	Sheffield Units	5.0	TAPPI T538

ADHESIVE

A moderate-to-tight acrylic removable for use with films and strong paper face stocks.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	0.1	hours	.1	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.6	grams/25 mm	267.9	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.7	grams/25 mm	312.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	0.9	grams/25 mm	401.8	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Loop Tack Stain Steel	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	11	kg/645 sq mm	.3	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	1 TO 160	C	-17 TO 71	
FDA Compliance	21 CFR	175.105			

Notes
This adhesive is not intended for layflat applications.

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LINER

A white densified kraft sheet 53# (86 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	53.5	grams/sq meter	87.2	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Opacity	%	70.0	%	70.0	TAPPI T425
Tear-MD	grams	46.0	mN	451.1	TAPPI T414
Tear-CD	grams	55.0	mN	539.4	TAPPI T414
Tensile-MD	lb/inch	52.0	kN/m	9.1	TAPPI T494
Tensile-CD	lb/inch	24.0	kN/m	4.2	TAPPI T494
Brightness	%	78.0	%	78.0	TAPPI T452

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