GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

030TT0074740SC Item #: S5213060

3 MIL THERMAL TRANS BOPP/PERMANENT ADHESIVE/40SC LINER
Approximate weight per MMSI: 201 lbs. Standard core size is 3 inches. Total caliper: 6.1 mils +/- 10%

FACESTOCK

3.0 mil White Label-Lyte BOPP with a thermal transfer top coat. Designed for variable imaging applications where moisture resistance, or long-term performance, is important. Label-Lyte is a Trademark of Jindal Films America.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	36.3	grams/sq meter	53.7	TAPPI T410
Caliper Average (Films)	mils	3.0	um (micrometers)	76	ASTM D374
Gloss	% @ 45 degrees	8.0	%	8.0	ASTM D2457
Opacity - Films	%	90.0	%	90.0	ASTM D589
Tensile Film - MD	lb/sq inch	12300.1	kg/sq cm	864.7	ASTM D882
Tensile Film - TD	lb/sq inch	23349.9	kg/sq cm	1641.5	ASTM D882
Stiffness-MD	Gurley (mg)	29.0	mN	.3	TAPPI T543
Stiffness-CD	Gurley (mg)	40.0	mN	.4	TAPPI T543
Elongation at Break - MD	%	190.0	%	190.0	ASTM D882
Elongation at Break - TD	%	50.0	%	50.0	ASTM D882
Dim. Stability - MD	% @ 275 F	-3.9	% @ 135 C	-3.9	ASTM D1204
Dim. Stability - TD	% @ 275 F	-3.3	% @ 135 C	-3.3	ASTM D1204
Area Yield	sq in/lb	13007.0	sq m/kg	18.6	ASTM E252

ADHESIVE

A general purpose, acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can withstand ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.2 TO 4.0	hours	1.2 TO 4.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.2 TO 3.4	grams/25 mm	982.2 TO 1517.9	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0 TO 1.9	grams/25 mm	446.5 TO 848.3	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.5 TO 2.6	grams/25 mm	669.7 TO 1160.8	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.9 TO 3.0	grams/25 mm	848.3 TO 1339.4	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	0.8 TO 1.4	grams/25 mm	357.2 TO 625.0	CPD-52
Loop Tack Stain Steel	oz/sq inch	33 TO 47	kg/645 sq mm	.9 TO 1.3	CPD-16
Loop Tack HDPE	oz/sq inch	20 TO 36	kg/645 sq mm	.6 TO 1.0	CPD-16
Loop Tack LDPE	oz/sq inch	24 TO 38	kg/645 sq mm	.7 TO 1.1	CPD-16
Loop Tack Corrugated	oz/sq inch	13 TO 21	kg/645 sq mm	.4 TO .6	CPD-16
Loop Tack Glass	oz/sq inch	45 TO 56	kg/645 sq mm	1.3 TO 1.6	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494

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