GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

040PL0075140SC Item #: S5545060

40# PHARMA SEMI GLOSS/751 PERMANENT ADHESIVE/40 SC LINER
Approximate weight per MMSI: 209 lbs. Standard core size is 3 inches. Total caliper: 5.1 mils +/- 10%

FACESTOCK

40# (60 g/m²) lightweight C1S semi-gloss litho with good ink holdout. Candidate for pharmaceutical and nutritional labeling.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	40.5	grams/sq meter	59.9	TAPPI T410
Caliper - Average	mil	2.0	um (micrometer)	50.8	TAPPI T411
Moisture	%	5.0	%	5.0	TAPPI T412
Opacity	%	80	%	80.0	TAPPI T425
Smoothness (PPS) Print Side	um	1.0	um	1.0	TAPPI T555
Tear-MD	grams	35.7	mN	350.1	TAPPI T414
Tear-CD	grams	36.7	mN	359.9	TAPPI T414
Tensile-MD	lb/inch	22.9	kN/m	4.0	TAPPI T494
Tensile-CD	lb/inch	12.0	kN/m	2.1	TAPPI T494
Brightness	%	90.0	%	90.0	TAPPI T452

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping. Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS
3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA • Phone: (920)-337-1800, 800-445-4269

GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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