



050ED0072050SC

Item #: S6499060

50# EDP/720 ALL-TEMP ADHESIVE/3.2 SCK

Approximate weight per MMSI: 259 lbs. Standard core size is 3 inches. Total caliper: 7.3 mils +/- 10%

FACESTOCK

General purpose EDP. A 50# (74 g/m²) bright white, uncoated paper with excellent smudge resistance. Designed for high performance.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	50	grams/sq meter	74.0	TAPPI T410
Caliper - Average	mil	3.5	um (micrometer)	88.9	TAPPI T411
Opacity	%	87	%	87.0	TAPPI T425
Tear-MD	grams	65	mN	637.4	TAPPI T414
Tear-CD	grams	60	mN	588.4	TAPPI T414
Tensile-MD	lb/inch	25	kN/m	4.4	TAPPI T494
Tensile-CD	lb/inch	18	kN/m	3.2	TAPPI T494
Stiffness Taber-MD	gram cm/mN	1.55	gram cm/mN	1.6	TAPPI T543
Stiffness Taber -CD	gram cm/mN	1.05	gram cm/mN	1.1	TAPPI T543
Brightness	%	92	%	92.0	TAPPI T452

ADHESIVE

A soft, general purpose, all-temperature adhesive for paper and film labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.0	
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

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LINER

A white densified kraft sheet 53# (86 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	52.5	grams/sq meter	85.6	TAPPI T410
Caliper - Average	mil	3.1	um (micrometer)	78.7	TAPPI T411
Gloss	% @ 75 degrees	50	% @ 75 degrees	50.0	TAPPI T480
Opacity	%	72	%	72.0	TAPPI T425
Smoothness Liner Release Side	Sheffield Units	90	Sheffield Units	90.0	TAPPI T538
Smoothness Backside	Sheffield Units	100	Sheffield Units	100.0	TAPPI T538
Tear-MD	grams	46	mN	451.1	TAPPI T414
Tear-CD	grams	55	mN	539.4	TAPPI T414
Tensile-MD	lb/inch	52	kN/m	9.1	TAPPI T494
Tensile-CD	lb/inch	24	kN/m	4.2	TAPPI T494
Stiffness-MD	Gurley (mg)	135	mN	1.3	TAPPI T543
Stiffness-CD	Gurley (mg)	70	mN	.7	TAPPI T543
Brightness	%	78	%	78.0	TAPPI T452

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