GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

036CG0034750SC Item #: S6883060

3.6 ML CLEAR TC BOPP/GLASS REMOVABLE ADHESIVE/3.2 ML WHITE KRAFT LINER
Approximate weight per MMSI: 269 lbs. Standard core size is 3 inches. Total caliper: 7.42 mils +/- 10%

FACESTOCK

A 3.6 mil clear BOPP film. UV resistance and top coating suitable for UV screen, UV flexo and waterbased inks. Can be used for window graphics, or other applications where a more substantial film is needed.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	3.62	um (micrometers)	91.9	ASTM D374
Gloss	% @ 45 degrees	90	%	90.0	ASTM D2457
Tensile Film - MD	lb/sq inch	24600	kg/sq cm	1729.4	ASTM D882
Tensile Film - TD	lb/sq inch	23200	kg/sq cm	1631.0	ASTM D882
Elongation at Break - MD	%	105	%	105.0	ASTM D882
Elongation at Break - TD	%	120	%	120.0	ASTM D882
Dim. Stability - MD	% 60 sec @ 266 F	3.5	% 60 sec @ 130 C	3.5	ASTM D1204
Dim. Stability - TD	% 60 sec @ 266 F	2.5	% 60 sec @ 130 C	2.5	ASTM D1204
Area Yield	sq in/lb	8450	sq m/kg	12.1	ASTM E252

ADHESIVE

Specialized removable acrylic for film face stocks. Has low peel and no-build properties. Designed for clean and easy removal from glass even after extended periods of time and temperature changes.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.2	hours	1.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	0.5	grams/25 mm	223.2	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.4	grams/25 mm	178.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.3	grams/25 mm	133.9	CPD-52
Peel - 180 D Glass 20 min	lb/inch	0.5	grams/25 mm	223.2	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	0.2	grams/25 mm	89.3	CPD-52
Loop Tack Stain Steel	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack HDPE	oz/sq inch	11	kg/645 sq mm	.3	CPD-16
Loop Tack LDPE	oz/sq inch	7	kg/645 sq mm	.2	CPD-16
Loop Tack Corrugated	oz/sq inch	5	kg/645 sq mm	.1	CPD-16
Loop Tack Glass	oz/sq inch	21	kg/645 sq mm	.6	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-40 TO 180	C	-40 TO 82	
FDA Compliance	21 CFR	175.105			

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LINER

A white densified kraft sheet 53# (86 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	54.554	grams/sq meter	88.9	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Opacity	%	72	%	72.0	TAPPI T425
Tear-MD	grams	59	mN	578.6	TAPPI T414
Tear-CD	grams	65	mN	637.4	TAPPI T414
Tensile-MD	lb/inch	49	kN/m	8.6	TAPPI T494
Tensile-CD	lb/inch	22	kN/m	3.9	TAPPI T494

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