GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

060PR0027240SC Item #: S7018060

PREFERRED SEMI GLOSS FSC/272 ULTRA REMOVABLE ADH/40SC LINER
Approximate weight per MMSI: 247 lbs. Standard core size is 3 inches. Total caliper: 6 mils +/- 10%

FACESTOCK

64# (94 g/m²) semi-gloss, multi-purpose litho with superior gloss and print qualities. Excellent print surface with flexo or offset. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	60.0	grams/sq meter	88.8	TAPPI T410
Caliper - Average	mil	3.100	um (micrometer)	78.7	TAPPI T411
Gloss	%	68.0	%	68.0	TAPPI T480
Opacity	%	87.0	%	87.0	TAPPI T425
Smoothness (PPS) Print Side	um	.7	um	.7	TAPPI T555
Tear-MD	grams	60.0	mN	588.4	TAPPI T414
Tensile-CD	lb/inch	18.3	kN/m	3.2	TAPPI T494
Brightness	%	82.0	%	82.0	TAPPI T452

ADHESIVE

Non-toxic paper removable microsphere acrylic adhesive with good clean removal. Great choice for kiddie stickers, business forms, and price labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Peel - 180 D SS 20 min	lb/inch	.311	grams/25 mm	138.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.280	grams/25 mm	125.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.247	grams/25 mm	110.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.052	grams/25 mm	23.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	11	kg/645 sq mm	.3	CPD-16
Loop Tack HDPE	oz/sq inch	8	kg/645 sq mm	.2	CPD-16
Loop Tack LDPE	oz/sq inch	8	kg/645 sq mm	.2	CPD-16
Loop Tack Corrugated	oz/sq inch	4	kg/645 sq mm	.1	CPD-16
Min. App. Temp.	F	20	C	-7	
Service Temp.	F	-10 TO 120	C	-23 TO 49	
FDA Compliance	21 CFR	175.105			

Notes
This adhesive is not intended for layflat applications.

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LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494

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