



PRODUCT INFORMATION

F54SG0053140SC

Item #: S7633960

54# C1S SEMI GLOSS FSC/531 REMOVABLE ADHESIVE/40 SC LINER

Approximate weight per MMSI: 235 lbs. Standard core size is 3 inches. Total caliper: 5.6 mils +/- 10%

FACESTOCK

54# (78 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	53.0	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	70	%	70.0	TAPPI T480
Opacity	%	87	%	87.0	TAPPI T425
Tear-MD	grams	36	mN	353.0	TAPPI T414
Tensile-CD	lb/inch	15	kN/m	2.6	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

ADHESIVE

General purpose removable acrylic adhesive for use with paper or film face stocks. Removes from some glass, plastic, and textile surfaces.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	15.8	
Shear (1 x 1/2 x 1 kg)	hours	2.6	hours	2.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	0.30	grams/25 mm	133.9	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.35	grams/25 mm	156.3	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.37	grams/25 mm	165.2	CPD-52
Peel - 180 D Glass 20 min	lb/inch	0.25	grams/25 mm	111.6	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	0.90	grams/25 mm	401.8	CPD-52
Loop Tack Stain Steel	oz/sq inch	24	kg/645 sq mm	.7	CPD-16
Loop Tack HDPE	oz/sq inch	18	kg/645 sq mm	.5	CPD-16
Loop Tack LDPE	oz/sq inch	13	kg/645 sq mm	.4	CPD-16
Loop Tack Corrugated	oz/sq inch	7	kg/645 sq mm	.2	CPD-16
Min. App. Temp.	F	40	C	4	
Service Temp.	F	1 TO 140	C	-17 TO 60	
FDA Compliance	21 CFR	175.105			

Notes

This adhesive is not intended for layflat applications.

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LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

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