



**050ED0758M50SC**

**Item #: S7648760**

50# EDP/758M PERMANENT ADHESIVE/3.2 SCK

Approximate weight per MMSI: 259 lbs. Standard core size is 3 inches. Total caliper: 7.3 mils +/- 10%

**FACESTOCK**

General purpose EDP. A 50# (74 g/m<sup>2</sup>) bright white, uncoated paper with excellent smudge resistance. Designed for high performance.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	50	grams/sq meter	74.0	TAPPI T410
Caliper - Average	mil	3.5	um (micrometer)	88.9	TAPPI T411
Opacity	%	87	%	87.0	TAPPI T425
Tear-MD	grams	65	mN	637.4	TAPPI T414
Tear-CD	grams	60	mN	588.4	TAPPI T414
Tensile-MD	lb/inch	25	kN/m	4.4	TAPPI T494
Tensile-CD	lb/inch	18	kN/m	3.2	TAPPI T494
Stiffness Taber-MD	gram cm/mN	1.55	gram cm/mN	1.6	TAPPI T543
Stiffness Taber -CD	gram cm/mN	1.05	gram cm/mN	1.1	TAPPI T543
Brightness	%	92	%	92.0	TAPPI T452

**ADHESIVE**

An acrylic general purpose permanent adhesive with great die-cutting and stripping properties. Adheres well to many substrates, including corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.7	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.318	grams/25 mm	588.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.676	grams/25 mm	748.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.83	grams/25 mm	370.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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**LINER**

A white densified kraft sheet 53# (86 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	52.5	grams/sq meter	85.6	TAPPI T410
Caliper - Average	mil	3.1	um (micrometer)	78.7	TAPPI T411
Gloss	% @ 75 degrees	50	% @ 75 degrees	50.0	TAPPI T480
Opacity	%	72	%	72.0	TAPPI T425
Smoothness Liner Release Side	Sheffield Units	90	Sheffield Units	90.0	TAPPI T538
Smoothness Backside	Sheffield Units	100	Sheffield Units	100.0	TAPPI T538
Tear-MD	grams	46	mN	451.1	TAPPI T414
Tear-CD	grams	55	mN	539.4	TAPPI T414
Tensile-MD	lb/inch	52	kN/m	9.1	TAPPI T494
Tensile-CD	lb/inch	24	kN/m	4.2	TAPPI T494
Stiffness-MD	Gurley (mg)	135	mN	1.3	TAPPI T543
Stiffness-CD	Gurley (mg)	70	mN	.7	TAPPI T543
Brightness	%	78	%	78.0	TAPPI T452

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