



**0TTFA0758M40SC**

**Item #: S7711260**

OPAQUE 0TTFP/758M PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 218 lbs. Standard core size is 3 inches. Total caliper: 5.95 mils +/- 10%

**FACESTOCK**

A 44# (65 g/m<sup>2</sup>) gray opaque multi-purpose thermal transfer sheet. Premium coating for enhanced flexo graphics.

| Test Property               | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-----------------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight                | lbs/25X38-500 | 44.0          | grams/sq meter  | 65.1         | TAPPI T410  |
| Caliper - Average           | mil           | 2.85          | um (micrometer) | 72.4         | TAPPI T411  |
| Opacity                     | %             | 99            | %               | 99.0         | TAPPI T425  |
| Smoothness (PPS) Print Side | um            | 2.00          | um              | 2.0          | TAPPI T555  |
| Tear-MD                     | grams         | 42            | mN              | 411.9        | TAPPI T414  |
| Tear-CD                     | grams         | 42            | mN              | 411.9        | TAPPI T414  |
| Tensile-MD                  | lb/inch       | 26            | kN/m            | 4.6          | TAPPI T494  |
| Tensile-CD                  | lb/inch       | 17            | kN/m            | 3.0          | TAPPI T494  |
| Stiffness Taber-MD          | gram cm/mN    | 140.0         | gram cm/mN      | 140.0        | TAPPI T543  |
| Stiffness Taber -CD         | gram cm/mN    | 90.0          | gram cm/mN      | 90.0         | TAPPI T543  |
| Brightness                  | %             | 86.5          | %               | 86.5         | TAPPI T452  |

**ADHESIVE**

An acrylic general purpose permanent adhesive with great die-cutting and stripping properties. Adheres well to many substrates, including corrugated.

| Test Property                  | Units      | Typical Value | Metric Units   | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated           | mils       | 0.7           | um(micrometer) | 17.7         |             |
| Shear (1 x 1/2 x 1 kg)         | hours      | 1.3           | hours          | 1.3          | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 1.582         | grams/25 mm    | 706.3        | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | 1.4           | grams/25 mm    | 625.0        | CPD-52      |
| Peel - 180 D LDPE 20 min       | lb/inch    | 1.318         | grams/25 mm    | 588.4        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 1.676         | grams/25 mm    | 748.3        | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | .83           | grams/25 mm    | 370.6        | CPD-52      |
| Loop Tack Stain Steel          | oz/sq inch | 38            | kg/645 sq mm   | 1.1          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 23            | kg/645 sq mm   | .6           | CPD-16      |
| Loop Tack LDPE                 | oz/sq inch | 20            | kg/645 sq mm   | .6           | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 14            | kg/645 sq mm   | .4           | CPD-16      |
| Loop Tack Glass                | oz/sq inch | 35            | kg/645 sq mm   | 1.0          | CPD-16      |
| Min. App. Temp.                | F          | 35            | C              | 2            |             |
| Service Temp.                  | F          | -65 TO 200    | C              | -54 TO 93    |             |
| FDA Compliance                 | 21 CFR     | 175.105       |                |              |             |

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**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|---------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500 | 25.2          | grams/sq meter  | 41           | TAPPI T410  |
| Caliper - Average | mil           | 2.4           | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %             | 60            | %               | 60.0         | TAPPI T425  |
| Tear-MD           | grams         | 34            | mN              | 333.4        | TAPPI T414  |
| Tear-CD           | grams         | 39            | mN              | 382.5        | TAPPI T414  |
| Tensile-MD        | lb/inch       | 40            | kN/m            | 7.0          | TAPPI T494  |
| Tensile-CD        | lb/inch       | 17            | kN/m            | 3.0          | TAPPI T494  |

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