GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

F54SG0074740SC Item #: S7739560

54# C1S SEMI GLOSS FSC/PERMANENT ADHESIVE/40 SC LINER
Approximate weight per MMSI: 233 lbs. Standard core size is 3 inches. Total caliper: 5.7 mils +/- 10%

FACESTOCK

54# (78 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	53.0	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	70.0	%	70.0	TAPPI T480
Opacity	%	87.0	%	87.0	TAPPI T425
Tear-CD	grams	40.0	mN	392.3	TAPPI T414
Tensile-MD	lb/inch	30.3	kN/m	5.3	TAPPI T494
Brightness	%	89.0	%	89.0	TAPPI T452

ADHESIVE

A general purpose, acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can withstand ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.2 TO 4.0	hours	1.2 TO 4.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.2 TO 3.4	grams/25 mm	982.2 TO 1517.9	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0 TO 1.9	grams/25 mm	446.5 TO 848.3	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.5 TO 2.6	grams/25 mm	669.7 TO 1160.8	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.9 TO 3.0	grams/25 mm	848.3 TO 1339.4	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	0.8 TO 1.4	grams/25 mm	357.2 TO 625.0	CPD-52
Loop Tack Stain Steel	oz/sq inch	33 TO 47	kg/645 sq mm	.9 TO 1.3	CPD-16
Loop Tack HDPE	oz/sq inch	20 TO 36	kg/645 sq mm	.6 TO 1.0	CPD-16
Loop Tack LDPE	oz/sq inch	24 TO 38	kg/645 sq mm	.7 TO 1.1	CPD-16
Loop Tack Corrugated	oz/sq inch	13 TO 21	kg/645 sq mm	.4 TO .6	CPD-16
Loop Tack Glass	oz/sq inch	45 TO 56	kg/645 sq mm	1.3 TO 1.6	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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