GREEN BAY PACKAGING
COATED PRODUCTS

# PRODUCT INFORMATION

## 061DL0070040SC Item #: S7746460

60# DULL LITHO FSC/700 PERMANENT ADHESIVE/40SC LINER
Approximate weight per MMSI: 255 lbs. Standard core size is 3 inches. Total caliper: 6.1 mils +/- 10%

## FACESTOCK

60# (89 g/m²) high quality, dull finish litho offering excellent print and die-cut properties. Good for flexographic and offset printing. FSC®-certified paper.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|---|---|---|---|---|---|
| Basis Weight | lbs/25X38-500 (3300 Sq Ft) | 60 | grams/sq meter | 88.8 | TAPPI T410 |
| Caliper - Average | mil | 3.0 | um (micrometer) | 76.2 | TAPPI T411 |
| Gloss | % | 35 | % | 35.0 | TAPPI T480 |
| Opacity | % | 93 | % | 93.0 | TAPPI T425 |
| Smoothness (PPS) Print Side | um | 2.1 | um | 2.1 | TAPPI T555 |
| Tear-MD | grams | 35 | mN | 343.2 | TAPPI T414 |
| Tear-CD | grams | 41 | mN | 402.1 | TAPPI T414 |
| Tensile-MD | lb/inch | 34 | kN/m | 6.0 | TAPPI T494 |
| Tensile-CD | lb/inch | 17 | kN/m | 3.0 | TAPPI T494 |
| Brightness | % | 88 | % | 88.0 | TAPPI T452 |

## ADHESIVE

A general purpose acrylic emulsion for paper. Repositions on many low energy plastics.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|---|---|---|---|---|---|
| Shear (1 x 1/2 x 1 kg) | hours | 17 | hours | 17.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 1.2 | grams/25 mm | 535.7 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 0.6 | grams/25 mm | 267.9 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 0.5 | grams/25 mm | 223.2 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 1.3 | grams/25 mm | 580.4 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | 0.6 | grams/25 mm | 267.9 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 26 | kg/645 sq mm | .7 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 16 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 11 | kg/645 sq mm | .3 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 8 | kg/645 sq mm | .2 | CPD-16 |
| Min. App. Temp. | F | 35 | C | 2 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

## LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|---|---|---|---|---|---|
| Basis Weight | lbs/24X36-500 (3000 Sq Ft) | 41.0 | grams/sq meter | 66.8 | TAPPI T410 |
| Caliper - Average | mil | 2.400 | um (micrometer) | 61.0 | TAPPI T411 |
| Opacity | % | 60.0 | % | 60.0 | TAPPI T425 |
| Tear-CD | grams | 39.0 | mN | 382.5 | TAPPI T414 |
| Tensile-MD | lb/inch | 40.0 | kN/m | 7.0 | TAPPI T494 |

Issued: 10/29/26

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