



**061DL0050440SC**

**Item #: S7754060**

60# DULL LITHO/504 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 253 lbs. Standard core size is 3 inches. Total caliper: 6.1 mils +/- 10%

**FACESTOCK**

60# (89 g/m<sup>2</sup>) high quality, dull finish litho offering excellent print and die-cut properties. Good for flexo and offset printing.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	60	grams/sq meter	88.8	TAPPI T410
Caliper - Average	mil	3.0	um (micrometer)	76.2	TAPPI T411
Gloss	%	35	%	35.0	TAPPI T480
Opacity	%	93	%	93.0	TAPPI T425
Smoothness (PPS) Print Side	um	2.1	um	2.1	TAPPI T555
Tear-MD	grams	35	mN	343.2	TAPPI T414
Tear-CD	grams	41	mN	402.1	TAPPI T414
Tensile-MD	lb/inch	34	kN/m	6.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494
Brightness	%	88	%	88.0	TAPPI T452

**ADHESIVE**

A general purpose acrylic emulsion used primarily with paper substrates.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.7	
Shear (1 x 1/2 x 1 kg)	hours	1.7	hours	1.7	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.6	grams/25 mm	714.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	0.7	grams/25 mm	312.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	0.8	grams/25 mm	357.2	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	0.8	grams/25 mm	357.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	22	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	19	kg/645 sq mm	.5	CPD-16
Loop Tack Corrugated	oz/sq inch	10	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	43	kg/645 sq mm	1.2	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-40 TO 160	C	-40 TO 71	
FDA Compliance	21 CFR	175.105			

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**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	25.2	grams/sq meter	41	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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