



**057HG0074740SC**

**Item #: S7813760**

57# CAST COATED HI GLOSS/747 PERMANENT ADHESIVE/40 SC LINER  
Approximate weight per MMSI: 246 lbs. Standard core size is 3 inches. Total caliper: 6.8 mils +/- 10%

**FACESTOCK**

57# (85 g/m<sup>2</sup>) high-gloss sheet with a smooth, reflective surface designed for top-quality graphic reproduction.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	57.4	grams/sq meter	85.0	TAPPI T410
Caliper - Average	mil	3.7	um (micrometer)	94.0	TAPPI T411
Gloss	% @ 75 degrees	90	% @ 75 degrees	90.0	TAPPI T480
Opacity	%	90	%	90.0	TAPPI T425
Smoothness (PPS) Print Side	um	.5	um	.5	TAPPI T555
Tear-MD	grams	37.7	mN	369.7	TAPPI T414
Tear-CD	grams	44.3	mN	434.4	TAPPI T414
Tensile-MD	lb/inch	37.1	kN/m	6.5	TAPPI T494
Tensile-CD	lb/inch	13.7	kN/m	2.4	TAPPI T494
Brightness	%	87.0	%	87.0	TAPPI T452

**ADHESIVE**

A general purpose, acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can withstand ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	15	hours	15.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.9	grams/25 mm	848.3	CPD-52
Peel - 180 D Glass 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Loop Tack Stain Steel	oz/sq inch	53	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	43	kg/645 sq mm	1.2	CPD-16
Loop Tack LDPE	oz/sq inch	28	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	15	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	25.2	grams/sq meter	41	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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