GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

060SG0758M60LF Item #: S8003760

58# SEMI GLOSS LITHO FSC/758M PERMANENT ADHESIVE/3.5 ML LAYFLAT LINER
Approximate weight per MMSI: 280 lbs. Standard core size is 6 inches. Total caliper: 7.1 mils +/- 10%

FACESTOCK

58# (87 g/m²) semi-gloss multi-purpose paper with superior gloss and print qualities. Bright blue-white shade. Excellent graphic results with flexo, offset, or toner-based printing. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	58	grams/sq meter	85.8	TAPPI T410
Caliper - Average	mil	3.0	um (micrometer)	76.2	TAPPI T411
Gloss	%	72	%	72.0	TAPPI T480
Opacity	%	88.5	%	88.5	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tensile-CD	lb/inch	16.5	kN/m	2.9	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

ADHESIVE

An acrylic general purpose permanent adhesive with great die-cutting and stripping properties. Adheres well to many substrates, including corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.318	grams/25 mm	588.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.676	grams/25 mm	748.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.83	grams/25 mm	370.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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PRODUCT INFORMATION

LINER

A 56# (92 g/m²) liner with high white visual appeal. Ideal for sheeted or fan fold applications. Designed for four-color process printing on the back side.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	56.4	grams/sq meter	91.9	TAPPI T410
Caliper - Average	mil	3.5	um (micrometer)	88.9	TAPPI T411
Smoothness (PPS) Liner Release Side	um	1.5	um	1.5	TAPPI T555
Tear-MD	grams	67.3	mN	660.0	TAPPI T414
Tear-CD	grams	76.5	mN	750.2	TAPPI T414
Tensile-MD	lb/inch	45.7	kN/m	8.0	TAPPI T494
Brightness	%	84	%	84.0	TAPPI T452

Notes
Please see the usage guidelines in Recommendations for Storage and Handling of Layflat Label Material located in the Ink Jet/Laser section of the Product Guide.

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