

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

060GM0075140SC**Item #: S8006560**

60# NATURAL KRAFT PAPER/751 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 268 lbs. Standard core size is 3 inches. Total caliper: 8.2 mils +/- 10%

FACESTOCK

60# (89 g/m²) brown natural kraft paper. The natural look makes it perfect for labeling organic or other earth-friendly products. It can also be used for cover-up labels on corrugated containers.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	60	grams/sq meter	97.8	TAPPI T410
Caliper - Average	mil	5.0	um (micrometer)	127.0	TAPPI T411
Smoothness Print Side	Sheffield Units	295	Sheffield Units	295.0	TAPPI T538
Tear-MD	grams	128	mN	1255.3	TAPPI T414
Tear-CD	grams	145	mN	1422.0	TAPPI T414
Tensile-MD	lb/inch	51.1	kN/m	8.9	TAPPI T494
Tensile-CD	lb/inch	27.4	kN/m	4.8	TAPPI T494

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping. Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.8	um(micrometer)	20.2	
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

ESPECIALISTAS EN MATERIALES AUTO-ADHERIBLES

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COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

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