GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

054SG0758MPRLF Item #: S8082660

54# C1S SEMI GLOSS FSC/758M PERMANENT ADHESIVE/3.2 ML LAYFLAT LINER
Approximate weight per MMSI: 262 lbs. Standard core size is 6 inches. Total caliper: 6.4 mils +/- 10%

FACESTOCK

54# (78 g/m²) C1S bright blue-white semi-gloss. High strength property makes it ideal for wide web high-speed stripping and die-cutting. Smooth surface provides excellent printing with flexo, UV letterpress, and offset methods. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	53.0	grams/sq meter	78.4	TAPPI T410
Caliper - Average	mil	2.6	um (micrometer)	66.0	TAPPI T411
Gloss	%	70.0	%	70.0	TAPPI T480
Opacity	%	87.0	%	87.0	TAPPI T425
Tear-CD	grams	40.0	mN	392.3	TAPPI T414
Tensile-MD	lb/inch	30.3	kN/m	5.3	TAPPI T494
Brightness	%	89.0	%	89.0	TAPPI T452

ADHESIVE

An acrylic general purpose permanent adhesive with great die-cutting and stripping properties. Adheres well to many substrates, including corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.318	grams/25 mm	588.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.676	grams/25 mm	748.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.83	grams/25 mm	370.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

LINER

A premium, 53# (87 g/m²) white kraft liner. Suitable for roll-to-sheet and fan fold applications. Designed for four-color process printing on the back side. Can be used for die cutting both paper and film.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	53.4	grams/sq meter	87.0	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Smoothness (PPS) Liner Release Side	um	2.5	um	2.5	TAPPI T555
Smoothness Backside	Sheffield Units	80	Sheffield Units	80.0	TAPPI T538
Tear-MD	grams	61.2	mN	600.2	TAPPI T414
Tear-CD	grams	66.3	mN	650.2	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	18.9	kN/m	3.3	TAPPI T494
Brightness	%	84	%	84.0	TAPPI T452

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