



# PRODUCT INFORMATION

**022FW0075140SC**

**Item #: S8103360**

2.2 ML WHITE TC SQZ BOPP/751 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 198 lbs. Standard core size is 3 inches. Total caliper: 5.3 mils +/- 10%

### FACESTOCK

A 2.2 mil top coated white BOPP offering full wall-to-wall squeeze conformability. Glossy look with a superior print receptive top coating for excellent ink adhesion and print quality. FlexiWhite™ is a Trademark of Green Bay Packaging Inc.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Average	mil	2.2	um (micrometer)	55.9	TAPPI T411
Gloss	% @ 45 degrees	45	%	45.0	ASTM D2457
Opacity - Films	%	80	%	80.0	ASTM D589
Tensile Film - MD	lb/sq inch	23200	kg/sq cm	1631.0	ASTM D882
Tensile Film - TD	lb/sq inch	20300	kg/sq cm	1427.1	ASTM D882
Elongation at Break - MD	%	90	%	90.0	ASTM D882
Elongation at Break - TD	%	110	%	110.0	ASTM D882
Dim. Stability - MD	% 60 secs @ 212 F	5.0	% 60 secs @ 100 C	5.0	ASTM D1204
Dim. Stability - TD	% 60 secs @ 212 F	-1.0	% 60 secs @ 100 C	-1.0	ASTM D1204
Area Yield	sq in/lb	12800	sq m/kg	18.3	ASTM E252

### ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping. Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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### LINER

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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