GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

080SG0072040SC Item #: S8153960

80# SEMIGLOSS FSC/ALL TEMP ADHESIVE/40 SC LINER
Approximate weight per MMSI: 288 lbs. Standard core size is 3 inches. Total caliper: 7 mils +/- 10%

FACESTOCK

80# (118 g/m²) semi-gloss multi-purpose paper with superior gloss and print qualities. Bright blue-white shade. Excellent print surface for flexo, toner, or offset. This heavier sheet offers greater stiffness and opacity. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	80	grams/sq meter	118.4	TAPPI T410
Caliper - Average	mil	4.000	um (micrometer)	101.6	TAPPI T411
Gloss	% @ 75 degrees	72.0	% @ 75 degrees	72.0	TAPPI T480
Opacity	%	92.0	%	92.0	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	69.0	mN	676.7	TAPPI T414
Tensile-CD	lb/inch	22.9	kN/m	4.0	TAPPI T494
Brightness	%	89.0	%	89.0	TAPPI T452

ADHESIVE

A soft, general purpose, all-temperature acrylic adhesive for paper and film labels. Adheres to a variety of packages in a broad range of temperatures. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1	grams/25 mm	446.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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