GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

R60SG0720M40SC Item #: S8187460

FSC SEMI GLOSS 30% PCW/720M ALL TEMP ADHESIVE/40SC LINER
Approximate weight per MMSI: 249 lbs. Standard core size is 3 inches. Total caliper: 5.7 mils +/- 10%

FACESTOCK

A 60# (89 g/m²)semi-gloss face stock with 30% post-consumer recycled fiber. Excellent strength characteristics enhance label converting and application. Excellent print surface for outstanding graphics. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	60.1	grams/sq meter	89	TAPPI T410
Caliper - Average	mil	2.7	um (micrometer)	68.6	TAPPI T411
Gloss	%	72	%	72.0	TAPPI T480
Opacity	%	92	%	92.0	TAPPI T425
Brightness	%	90	%	90.0	TAPPI T452

ADHESIVE

A versatile cold-temperature acrylic adhesive that adheres to many packaging materials in a broad range of temperatures. Faster stripping than many cold-temp adhesives. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	0.6	hours	.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494

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