

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

057MS0072012NB**Item #:****S8196260**

SILVER METALLIZED PAPER/720 ALL TEMP ADHESIVE/1.2 MIL PET NO BACK COAT

Approximate weight per MMSI: 204 lbs. Standard core size is 3 inches. Total caliper: 4.3 mils +/- 10%

FACESTOCK

56# (83 g/m²) top coated silver metalized paper. Not recommended for HP Indigo Presses.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	56.1	grams/sq meter	83.0	TAPPI T410
Caliper - Average	mil	2.5	um (micrometer)	63.5	TAPPI T411
Tear-MD	grams	42	mN	411.9	TAPPI T414
Tear-CD	grams	46	mN	451.1	TAPPI T414
Tensile-MD	lb/inch	30	kN/m	5.3	TAPPI T494
Tensile-CD	lb/inch	16	kN/m	2.8	TAPPI T494

ADHESIVE

A soft, general purpose, all-temperature acrylic adhesive for paper and film labels. Adheres to a variety of packages in a broad range of temperatures. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	16.3	
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.200	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	26300	kg/sq cm	1848.9	ASTM D882
Tensile Film - TD	lb/sq inch	28400	kg/sq cm	1996.5	ASTM D882
Haze	%	4	%	4.0	ASTM D1003

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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