GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

060SG0072012NB Item #: S8210060

58# SEMI GLOSS LITHO FSC/720 ALL TEMP ADHESIVE/1.2 MIL PET
Approximate weight per MMSI: 207 lbs. Standard core size is 3 inches. Total caliper: 4.8 mils +/- 10%

FACESTOCK

58# (87 g/m²) semi-gloss multi-purpose paper with superior gloss and print qualities. Bright blue-white shade. Excellent graphic results with flexo, offset, or toner-based printing. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	58	grams/sq meter	85.8	TAPPI T410
Caliper - Average	mil	3.0	um (micrometer)	76.2	TAPPI T411
Gloss	%	72	%	72.0	TAPPI T480
Opacity	%	88.5	%	88.5	TAPPI T425
Smoothness (PPS) Print Side	um	.9	um	.9	TAPPI T555
Tear-MD	grams	40	mN	392.3	TAPPI T414
Tensile-CD	lb/inch	16.5	kN/m	2.9	TAPPI T494
Brightness	%	89	%	89.0	TAPPI T452

ADHESIVE

A soft, general purpose, all-temperature acrylic adhesive for paper and film labels. Adheres to a variety of packages in a broad range of temperatures. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.200	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	26300	kg/sq cm	1848.9	ASTM D882

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