

**GREEN BAY PACKAGING**

COATED PRODUCTS

# PRODUCT INFORMATION

**H2ODP0061140SC****Item #: S8210460**

FSC WATER DISSOLVE PAPER/WATER DISSOLVABLE ADH/40 SC LINER

Approximate weight per MMSI: 206 lbs. Standard core size is 3 inches. Total caliper: 6.05 mils +/- 10%

## FACESTOCK

A water-soluble paper. Coated with the dissolvable adhesive, 611, it disappears in seconds under running water. Leaves no residue on the container. Best dissolvable performance when printed with water-based inks. Keep wrapped until used. FSC®-certified.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	40.5	grams/sq meter	60	TAPPI T410
Caliper - Average	mil	2.95	um (micrometer)	74.9	TAPPI T411
Opacity	%	65	%	65.0	TAPPI T425
Tear-MD	grams	23.5	mN	230	TAPPI T414
Tensile-MD	lb/inch	22	kN/m	3.9	TAPPI T494

### Notes

Shelf Life 6 months from purchase date when stored in polyethylene wrap at 70F (21C) and 50% RH. Dissolvable paper is very sensitive to relative humidity and temperature. Exposure to environmental conditions other than recommended will accelerate facestock shrinkage and reduced adhesion.

## ADHESIVE

A water dissolvable acrylic adhesive. It adheres to, and washes off, many substrates including most plastics, stainless steel and glass. Combined with the dissolvable facer, H2ODP, the label disappears in 30 seconds. Can be used with other face stocks.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	0.1	hours	.1	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.59	grams/25 mm	709.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	8.2	kg/645 sq mm	.2	CPD-16
Min. App. Temp.	F	21	C	-6	
Service Temp.	F	-40 TO 172	C	-40 TO 78	
FDA Compliance	21 CFR	175.105			

## LINER

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

Issued: 07/16/25

The information presented in this publication is believed to be accurate and is not intended to constitute a specification. The values given reflect average material characteristics. All statements, technical information, and recommendations about Green Bay Packaging Inc. products are based upon tests believed to be reliable, but do not constitute a guarantee or warranty. All products are sold with the understanding that the purchaser has independently determined the suitability of such products for its purpose. No salesperson, representative, or agent of Green Bay Packaging Inc. is authorized to give any guarantee, warranty, or make any representation contrary to the above. The company's standard Terms and Conditions in effect at the time of the sale shall control.

La información presentada en esta publicación se considera correcta; no debe ser interpretada como una especificación. Los valores dados reflejan las características regulares de los materiales. Todos los informes, fichas técnicas, y recomendaciones de los productos de Green Bay Packaging Inc. están basados en pruebas que se consideran confiables, pero no constituyen ningún tipo de garantía. Todos los productos se venden con el entendimiento de que el comprador ha determinado independientemente la conveniencia de estos productos para su uso final. Ningún vendedor, representante, ni agente de Green Bay Packaging Inc. está autorizado para dar ningún tipo de garantía, ni hacer representación alguna contraria a lo susodicho.

SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA • Phone: (920)-337-1800, 800-445-4269