GREEN BAY PACKAGING
COATED PRODUCTS

# PRODUCT INFORMATION

## 080SG0075160LF Item #: S8732360

80# SEMIGLOSS FSC/751 PERMANENT ADHESIVE/3.5 ML LAYFLAT LINER
Approximate weight per MMSI: 331 lbs. Standard core size is 6 inches. Total caliper: 8.2 mils +/- 10%

## FACESTOCK

80# (118 g/m²) semi-gloss multi-purpose paper with superior gloss and print qualities. Bright blue-white shade. Excellent print surface for flexo, toner, or offset. This heavier sheet offers greater stiffness and opacity. FSC®-certified paper.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|---|---|---|---|---|---|
| Basis Weight | lbs/25X38-500 (3300 Sq Ft) | 80 | grams/sq meter | 118.4 | TAPPI T410 |
| Caliper - Average | mil | 4.000 | um (micrometer) | 101.6 | TAPPI T411 |
| Gloss | % @ 75 degrees | 72.0 | % @ 75 degrees | 72.0 | TAPPI T480 |
| Opacity | % | 92.0 | % | 92.0 | TAPPI T425 |
| Smoothness (PPS) Print Side | um | .9 | um | .9 | TAPPI T555 |
| Tear-MD | grams | 69.0 | mN | 676.7 | TAPPI T414 |
| Tensile-CD | lb/inch | 22.9 | kN/m | 4.0 | TAPPI T494 |
| Brightness | % | 89.0 | % | 89.0 | TAPPI T452 |

## ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping. Exceptional mandrel hold.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|---|---|---|---|---|---|
| Shear (1 x 1/2 x 1 kg) | hours | 18.0 | hours | 18.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.1 | grams/25 mm | 937.5 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.7 | grams/25 mm | 759.0 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 2.1 | grams/25 mm | 937.5 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 1.7 | grams/25 mm | 759.0 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | .5 | grams/25 mm | 223.2 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 52 | kg/645 sq mm | 1.5 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 41 | kg/645 sq mm | 1.1 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 25 | kg/645 sq mm | .7 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 10.7 | kg/645 sq mm | .3 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 60 | kg/645 sq mm | 1.7 | CPD-16 |
| Min. App. Temp. | F | 45 | C | 7 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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# PRODUCT INFORMATION

## LINER

A 56# (92 g/m²) liner with high white visual appeal. Ideal for sheeted or fan fold applications. Designed for four-color process printing on the back side.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|---|---|---|---|---|---|
| Basis Weight | lbs/24X36-500 (3000 Sq Ft) | 56.4 | grams/sq meter | 91.9 | TAPPI T410 |
| Caliper - Average | mil | 3.5 | um (micrometer) | 88.9 | TAPPI T411 |
| Smoothness (PPS) Liner Release Side | um | 1.5 | um | 1.5 | TAPPI T555 |
| Tear-MD | grams | 67.3 | mN | 660.0 | TAPPI T414 |
| Tear-CD | grams | 76.5 | mN | 750.2 | TAPPI T414 |
| Tensile-MD | lb/inch | 45.7 | kN/m | 8.0 | TAPPI T494 |
| Brightness | % | 84 | % | 84.0 | TAPPI T452 |

**Notes**
Please see the usage guidelines in Recommendations for Storage and Handling of Layflat Label Material located in the Ink Jet/Laser section of the Product Guide.

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