



# PRODUCT INFORMATION

**R60SG0072039NK**

**Item #: S8743660**

FSC SEMI GLOSS 30% PCW/ALL TEMP ADHESIVE/NATURAL LINER

Approximate weight per MMSI: 243 lbs. Standard core size is 3 inches. Total caliper: 5.7 mils +/- 10%

### FACESTOCK

A 60# (89 g/m<sup>2</sup>) semi-gloss face stock with 30% post-consumer recycled fiber. Excellent strength characteristics enhance label converting and application. Excellent print surface for outstanding graphics. FSC®-certified paper.

| Test Property     | Units                         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/25X38-500<br>(3300 Sq Ft) | 60.1          | grams/sq meter  | 89           | TAPPI T410  |
| Caliper - Average | mil                           | 2.7           | um (micrometer) | 68.6         | TAPPI T411  |
| Gloss             | %                             | 72            | %               | 72.0         | TAPPI T480  |
| Opacity           | %                             | 92            | %               | 92.0         | TAPPI T425  |
| Brightness        | %                             | 90            | %               | 90.0         | TAPPI T452  |

### ADHESIVE

A soft, general purpose, all-temperature acrylic adhesive for paper and film labels. Adheres to a variety of packages in a broad range of temperatures. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

| Test Property                  | Units      | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg)         | hours      | .2            | hours        | .2           | CPD-55      |
| Peel - 180 D SS 20 min         | lb/inch    | 1.5           | grams/25 mm  | 669.7        | CPD-52      |
| Peel - 180 D HDPE 20 min       | lb/inch    | 1             | grams/25 mm  | 446.5        | CPD-52      |
| Peel - 180 D Glass 20 min      | lb/inch    | 1.7           | grams/25 mm  | 759.0        | CPD-52      |
| Peel - 180 D Corrugated 20 min | lb/inch    | .6            | grams/25 mm  | 267.9        | CPD-52      |
| Loop Tack Stain Steel          | oz/sq inch | 44            | kg/645 sq mm | 1.2          | CPD-16      |
| Loop Tack HDPE                 | oz/sq inch | 35            | kg/645 sq mm | 1.0          | CPD-16      |
| Loop Tack Corrugated           | oz/sq inch | 14            | kg/645 sq mm | .4           | CPD-16      |
| Min. App. Temp.                | F          | -20           | C            | -29          |             |
| Service Temp.                  | F          | -65 TO 180    | C            | -54 TO 82    |             |
| FDA Compliance                 | 21 CFR     | 175.105       |              |              |             |

### LINER

Produced without bleaching, this is a more environmentally-friendly, 39# (64 g/m<sup>2</sup>) super calendered densified kraft liner offering good die-cutting and stripping. Can be recycled with corrugated.

| Test Property     | Units                         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500<br>(3000 Sq Ft) | 39.0          | grams/sq meter  | 63.6         | TAPPI T410  |
| Caliper - Average | mil                           | 2.4           | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %                             | 93            | %               | 93.0         | TAPPI T425  |
| Tear-MD           | grams                         | 37            | mN              | 362.8        | TAPPI T414  |
| Tear-CD           | grams                         | 41            | mN              | 402.1        | TAPPI T414  |
| Tensile-MD        | lb/inch                       | 45            | kN/m            | 7.9          | TAPPI T494  |
| Tensile-CD        | lb/inch                       | 21            | kN/m            | 3.7          | TAPPI T494  |

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