

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

068WP0072015PT**Item #: S8832160**

068WP60/720 ALL-TEMP ADHESIVE/1.5 MIL CLEAR PET LINER

Approximate weight per MMSI: 275 lbs. Standard core size is 6 inches. Total caliper: 2.12 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Elongation at Break - MD	%	179	%	179.0	ASTM D882
Elongation at Break - TD	%	47	%	47.0	ASTM D882
Brightness	%	92	%	92.0	TAPPI T525

ADHESIVE

A soft, general purpose, all-temperature acrylic adhesive for paper and film labels. Adheres to a variety of packages in a broad range of temperatures. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

LINER

Clear polyester liner with an excellent surface for die-cutting and high speed automatic applications.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.42	um (micrometers)	36.1	ASTM D374
Tensile Film - MD	lb/sq inch	32000	kg/sq cm	2249.6	ASTM D882
Tensile Film - TD	lb/sq inch	32000	kg/sq cm	2249.6	ASTM D882
Elongation at Break - MD	%	110	%	110.0	ASTM D882
Elongation at Break - TD	%	110	%	110.0	ASTM D882
Haze	%	6.5	%	6.5	ASTM D1003
Shrinkage-MD	% 30 min @ 302 F	1.5	% 30 min @ 150 C	1.5	ISO 2469
Shrinkage-TD	% 30 min @ 302 F	.4	% 30 min @ 150 C	.4	ISO 2469
Area Yield	sq in/lb	13968	sq m/kg	20.0	ASTM E252

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