GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

022FC0075112NB Item #: S8836560

2.2 ML CLEAR TC SQZ BOPP/751 PERMANENT ADHESIVE/1.2 MIL PET
Approximate weight per MMSI: 161 lbs. Standard core size is 3 inches. Total caliper: 4.1 mils +/- 10%

FACESTOCK

A 2.2 mil top coated clear BOPP offering full wall-to-wall squeeze conformability. Glossy look with a superior print receptive top coating for excellent ink adhesion and print quality. FlexiClear™ is a Trademark of Green Bay Packaging Inc.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.2	um (micrometers)	55.9	ASTM D374
Gloss	% @ 45 degrees	85	%	85.0	ASTM D2457
Tensile Film - MD	lb/sq inch	23900	kg/sq cm	1680.2	ASTM D882
Tensile Film - TD	lb/sq inch	21700	kg/sq cm	1525.5	ASTM D882
Elongation at Break - MD	%	95	%	95.0	ASTM D882
Elongation at Break - TD	%	120	%	120.0	ASTM D882
Haze	%	2.5	%	2.5	ASTM D1003
Dim. Stability - MD	% 60 secs @ 212 F	-5.0	% 60 secs @ 100 C	-5.0	ASTM D1204
Elastic Modulus - MD	lb/sq inch	188000	kg/sq cm	13216.4	ASTM D882
Area Yield	sq in/lb	13800	sq m/kg	19.7	ASTM E252

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping. Exceptional mandrel hold.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	18.0	hours	18.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	52	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	41	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	10.7	kg/645 sq mm	.3	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	45	C	7	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.200	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	26300	kg/sq cm	1848.9	ASTM D882

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