



PRODUCT INFORMATION

KONAL0075139NK

Item #: S8841160

FSC KONA LIGHT WS/751 PERMANENT ADHESIVE/NATURAL LINER
Approximate weight per MMSI: 228 lbs. Standard core size is 3 inches. Total caliper: 7.2 mils +/- 10%

FACESTOCK

KONAL is a 50# (74g/m²), 100% PCW recycled wet strength product. A blend of repurposed coffee bean bag fiber and post-consumer waste material. Perfect for labeling any coffee-related product, or environmentally-friendly packaging. FSC®-certified paper.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-----------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/25X38-500 (3300 Sq Ft) | 50 | grams/sq meter | 74.0 | TAPPI T410 |
| Caliper - Average | mil | 4.1 | um (micrometer) | 104.1 | TAPPI T411 |
| Opacity | % | 94 | % | 94.0 | TAPPI T425 |
| Smoothness Print Side | Sheffield Units | 260 | Sheffield Units | 260.0 | TAPPI T538 |
| Tear-MD | grams | 42 | mN | 411.9 | TAPPI T414 |
| Tear-CD | grams | 43 | mN | 421.7 | TAPPI T414 |
| Tensile-MD | lb/inch | 22 | kN/m | 3.9 | TAPPI T494 |
| Tensile-CD | lb/inch | 16 | kN/m | 2.8 | TAPPI T494 |

ADHESIVE

A paper and film compatible acrylic with good adhesion to many substrates. Excellent die-cutting and stripping. Exceptional mandrel hold.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.7 | um(micrometer) | 18.7 | |
| Shear (1 x 1/2 x 1 kg) | hours | 18.0 | hours | 18.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 2.1 | grams/25 mm | 937.5 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.7 | grams/25 mm | 759.0 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 2.1 | grams/25 mm | 937.5 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 1.7 | grams/25 mm | 759.0 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | .5 | grams/25 mm | 223.2 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 52 | kg/645 sq mm | 1.5 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 41 | kg/645 sq mm | 1.1 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 25 | kg/645 sq mm | .7 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 10.7 | kg/645 sq mm | .3 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 60 | kg/645 sq mm | 1.7 | CPD-16 |
| Min. App. Temp. | F | 45 | C | 7 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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PRODUCT INFORMATION

LINER

Produced without bleaching, this is a more environmentally-friendly, 39# (64 g/m²) super calendered densified kraft liner offering good die-cutting and stripping. Can be recycled with corrugated.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/24X36-500 (3000 Sq Ft) | 39.0 | grams/sq meter | 63.6 | TAPPI T410 |
| Caliper - Average | mil | 2.4 | um (micrometer) | 61.0 | TAPPI T411 |
| Opacity | % | 93 | % | 93.0 | TAPPI T425 |
| Tear-MD | grams | 37 | mN | 362.8 | TAPPI T414 |
| Tear-CD | grams | 41 | mN | 402.1 | TAPPI T414 |
| Tensile-MD | lb/inch | 45 | kN/m | 7.9 | TAPPI T494 |
| Tensile-CD | lb/inch | 21 | kN/m | 3.7 | TAPPI T494 |

Issued: 04/04/25

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