

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

025NT0027240SC**Item #:****S8890260**

NTC DIRECT THERMAL FSC/272 ULTRA REMOVABLE ADH/40 SC LINER

Approximate weight per MMSI: 222 lbs. Standard core size is 3 inches. Total caliper: 6.1 mils +/- 10%

FACESTOCK

A 51# (75 g/m²) medium sensitivity non-top coated direct thermal paper designed for short duration labels or applications where the label is not exposed to solvents, water, oils, fats or other similar materials. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	50.7	grams/sq meter	75.0	TAPPI T410
Caliper - Average	mil	3.2	um (micrometer)	81.3	TAPPI T411
Smoothness (PPS) Print Side	um	1.65	um	1.7	TAPPI T555
Tear-MD	grams	48	mN	470.7	TAPPI T414
Tensile-CD	lb/inch	14	kN/m	2.5	TAPPI T494
Stiffness-MD	Gurley (mg)	100	mN	1.0	TAPPI T543
Initial Activation Temp	F	185	C	85	ISO 1924
Effective Activation Temp	F	280	C	138	ISO 1924
Optimum Activation Temp	F	300	C	149	ISO 1924

Notes

<http://gbp.com/coated-direct-thermal-ink-recommendations>

ADHESIVE

Non-toxic paper removable microsphere acrylic adhesive with good clean removal. Great choice for kiddie stickers, business forms, and price labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.5	um(micrometer)	13.0	
Peel - 180 D SS 20 min	lb/inch	.311	grams/25 mm	138.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.280	grams/25 mm	125.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.247	grams/25 mm	110.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.052	grams/25 mm	23.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	11	kg/645 sq mm	.3	CPD-16
Loop Tack HDPE	oz/sq inch	8	kg/645 sq mm	.2	CPD-16
Loop Tack LDPE	oz/sq inch	8	kg/645 sq mm	.2	CPD-16
Loop Tack Corrugated	oz/sq inch	4	kg/645 sq mm	.1	CPD-16
Min. App. Temp.	F	20	C	-7	
Service Temp.	F	-10 TO 120	C	-23 TO 49	
FDA Compliance	21 CFR	175.105			

Notes

This adhesive is not intended for layflat applications.

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

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GREEN BAY PACKAGING

COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

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