GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

70BWF0074712NB Item #: S8903752

FSC BRIGHT WHITE FELT WS/PERMANENT ADHESIVE/1.2 MIL SIL CTD PET
Approximate weight per MMSI: 237 lbs. Standard core size is 3 inches. Total caliper: 7.58 mils +/- 10%

FACESTOCK

70# (103 g/m²) uncoated bright white, wet strength paper. Perfect for wine, beer, and other beverage labels. The rich weight and texture makes it ideal for upscale food, home, and personal care products. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	69.8	grams/sq meter	103.3	TAPPI T410
Caliper - Average	mil	5.700	um (micrometer)	144.8	TAPPI T411
Opacity	%	91	%	91.0	TAPPI T425
Smoothness Print Side	Sheffield Units	380	Sheffield Units	380.0	TAPPI T538
Tear-MD	grams	77	mN	755.1	TAPPI T414
Tear-CD	grams	83	mN	814.0	TAPPI T414
Brightness	%	91.3	%	91.3	TAPPI T452

ADHESIVE

A general purpose, acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can withstand ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	2.6	hours	2.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.8	grams/25 mm	1250.1	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.5	grams/25 mm	1116.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Loop Tack Stain Steel	oz/sq inch	40	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	31	kg/645 sq mm	.9	CPD-16
Loop Tack LDPE	oz/sq inch	32	kg/645 sq mm	.9	CPD-16
Loop Tack Corrugated	oz/sq inch	17	kg/645 sq mm	.5	CPD-16
Loop Tack Glass	oz/sq inch	50.0	kg/645 sq mm	1.4	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.180	um (micrometers)	30.0	ASTM D374

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