GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

054WS0074712NB Item #: S8906760

54# SG WET STRENGTH FSC/PERMANENT ADHESIVE/1.2 MIL PET
Approximate weight per MMSI: 202 lbs. Standard core size is 3 inches. Total caliper: 4.8 mils +/- 10%

FACESTOCK

54# (80 g/m²) C1S blue-white semi-gloss. Wet strength stands up to moisture. Ideal for chilled beverages, including beer and wine, or refrigerated foods. Smooth surface enhances print results with flexo, laser and other press types. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	54	grams/sq meter	79.9	TAPPI T410
Caliper - Average	mil	2.9	um (micrometer)	73.7	TAPPI T411
Gloss	% @ 75 degrees	65	% @ 75 degrees	65.0	TAPPI T480
Opacity	%	85	%	85.0	TAPPI T425
Smoothness (PPS) Print Side	um	1	um	1.0	TAPPI T555
Tensile-MD	lb/inch	30	kN/m	5.3	TAPPI T494
Brightness	%	87	%	87.0	TAPPI T452

ADHESIVE

A general purpose, acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can withstand ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	2.6	hours	2.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.8	grams/25 mm	1250.1	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.5	grams/25 mm	1116.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Loop Tack Stain Steel	oz/sq inch	40	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	31	kg/645 sq mm	.9	CPD-16
Loop Tack LDPE	oz/sq inch	32	kg/645 sq mm	.9	CPD-16
Loop Tack Corrugated	oz/sq inch	17	kg/645 sq mm	.5	CPD-16
Loop Tack Glass	oz/sq inch	50.0	kg/645 sq mm	1.4	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.200	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	26300	kg/sq cm	1848.9	ASTM D882

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