



PRODUCT INFORMATION

BKVLM0074740SC

Item #: S8909252

60# BLACK VELLUM WS FSC/747 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 253 lbs. Standard core size is 3 inches. Total caliper: 7.9 mils +/- 10%

FACESTOCK

60# (89 g/m²) uncoated, black, smooth, wet strength paper. Maintains its integrity when wet. While it was designed for wine, beer, and other beverage labels, its unique look will make any product stand out on store shelves. FSC®-certified paper.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/25X38-500 (3300 Sq Ft) | 60.0 | grams/sq meter | 88.8 | TAPPI T410 |
| Caliper - Average | mil | 4.8 | um (micrometer) | 121.9 | TAPPI T411 |
| Moisture | % | 5.5 | % | 5.5 | TAPPI T412 |
| Opacity | % | 99 | % | 99.0 | TAPPI T425 |
| Tear-MD | grams | 49 | mN | 480.5 | TAPPI T414 |
| Tear-CD | grams | 50 | mN | 490.3 | TAPPI T414 |

ADHESIVE

A general purpose, acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can withstand ice bucket conditions.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|--------------------------------|------------|---------------|----------------|--------------|-------------|
| Caliper - Calculated | mils | 0.7 | um(micrometer) | 18.7 | |
| Shear (1 x 1/2 x 1 kg) | hours | 15 | hours | 15.0 | CPD-55 |
| Peel - 180 D SS 20 min | lb/inch | 3.3 | grams/25 mm | 1473.3 | CPD-52 |
| Peel - 180 D HDPE 20 min | lb/inch | 1.8 | grams/25 mm | 803.6 | CPD-52 |
| Peel - 180 D LDPE 20 min | lb/inch | 1.9 | grams/25 mm | 848.3 | CPD-52 |
| Peel - 180 D Glass 20 min | lb/inch | 3.3 | grams/25 mm | 1473.3 | CPD-52 |
| Peel - 180 D Corrugated 20 min | lb/inch | 1.5 | grams/25 mm | 669.7 | CPD-52 |
| Loop Tack Stain Steel | oz/sq inch | 53 | kg/645 sq mm | 1.5 | CPD-16 |
| Loop Tack HDPE | oz/sq inch | 43 | kg/645 sq mm | 1.2 | CPD-16 |
| Loop Tack LDPE | oz/sq inch | 28 | kg/645 sq mm | .8 | CPD-16 |
| Loop Tack Corrugated | oz/sq inch | 15 | kg/645 sq mm | .4 | CPD-16 |
| Loop Tack Glass | oz/sq inch | 60 | kg/645 sq mm | 1.7 | CPD-16 |
| Min. App. Temp. | F | 0 | C | -18 | |
| Service Temp. | F | -65 TO 200 | C | -54 TO 93 | |
| FDA Compliance | 21 CFR | 175.105 | | | |

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PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

| Test Property | Units | Typical Value | Metric Units | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight | lbs/24X36-500 (3000 Sq Ft) | 41.0 | grams/sq meter | 66.8 | TAPPI T410 |
| Caliper - Average | mil | 2.400 | um (micrometer) | 61.0 | TAPPI T411 |
| Opacity | % | 60.0 | % | 60.0 | TAPPI T425 |
| Tear-MD | grams | 34.0 | mN | 333.4 | TAPPI T414 |
| Tear-CD | grams | 39.0 | mN | 382.5 | TAPPI T414 |
| Tensile-MD | lb/inch | 40.0 | kN/m | 7.0 | TAPPI T494 |
| Tensile-CD | lb/inch | 17.1 | kN/m | 3.0 | TAPPI T494 |

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