

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

VALUT0758M39NK0074740SC**Item #:****S8978160**

FSC-VALUE THERMAL TRANS/758M PERMANENT ADHESIVE/NATURAL LINER/747 PERMANENT ADHESIVE/40 SC LINER

Approximate weight per MMSI: 334 lbs. Standard core size is 3 inches. Total caliper: 9 mils +/- 10%

FACESTOCK

A 42# (62 g/m²) top-coated, thermal transfer sheet that offers high performance at a lower cost. Strength and opacity are comparable to conventional thermal transfer facers. Exceptional print quality, especially for flood coating. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	41.8	grams/sq meter	61.9	TAPPI T410
Caliper - Average	mil	2.8	um (micrometer)	71.1	TAPPI T411
Gloss	%	12.0	%	12.0	TAPPI T480
Opacity	%	87.0	%	87.0	TAPPI T425
Smoothness (PPS) Print Side	um	2.2	um	2.2	TAPPI T555
Tear-MD	grams	42.0	mN	411.9	TAPPI T414
Tear-CD	grams	42.0	mN	411.9	TAPPI T414
Tensile-MD	lb/inch	26.3	kN/m	4.6	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494
Stiffness Taber-MD	gram cm/mN	140.0	gram cm/mN	140	TAPPI T543
Stiffness Taber -CD	gram cm/mN	90.0	gram cm/mN	90	TAPPI T543
Brightness	%	86.0	%	86.0	TAPPI T452

ADHESIVE

An acrylic general purpose permanent adhesive with great die-cutting and stripping properties. Adheres well to many substrates, including corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.318	grams/25 mm	588.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.676	grams/25 mm	748.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.83	grams/25 mm	370.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA • Phone: (920)-337-1800, 800-445-4269



GREEN BAY PACKAGING

COATED PRODUCTS

PRODUCT INFORMATION

LINER

Produced without bleaching, this is a more environmentally-friendly, 39# (64 g/m²) super calendered densified kraft liner offering good die-cutting and stripping. Can be recycled with corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	39.0	grams/sq meter	63.6	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	93	%	93.0	TAPPI T425
Tear-MD	grams	37	mN	362.8	TAPPI T414
Tear-CD	grams	41	mN	402.1	TAPPI T414
Tensile-MD	lb/inch	45	kN/m	7.9	TAPPI T494
Tensile-CD	lb/inch	21	kN/m	3.7	TAPPI T494

ADHESIVE

A general purpose, acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can withstand ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	18.0	
Shear (1 x 1/2 x 1 kg)	hours	15	hours	15.0	CPD-55
Peel - 180 D SS 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.9	grams/25 mm	848.3	CPD-52
Peel - 180 D Glass 20 min	lb/inch	3.3	grams/25 mm	1473.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Loop Tack Stain Steel	oz/sq inch	53	kg/645 sq mm	1.5	CPD-16
Loop Tack HDPE	oz/sq inch	43	kg/645 sq mm	1.2	CPD-16
Loop Tack LDPE	oz/sq inch	28	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	15	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	60	kg/645 sq mm	1.7	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41.0	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34.0	mN	333.4	TAPPI T414
Tear-CD	grams	39.0	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40.0	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17.1	kN/m	3.0	TAPPI T494

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