

**GREEN BAY PACKAGING**

COATED PRODUCTS

PRODUCT INFORMATION

26WBU0010212NB**Item #: S9007460**

2.6 MIL WHITE BOPP/FILMIC ADHESIVE/1.2 MIL PET NO BACK COAT

Approximate weight per MMSI: 153 lbs. Standard core size is 6 inches. Total caliper: 4.46 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	2.56	um (micrometers)	65.0	ASTM D374
Gloss - Films	% @ 45 degrees	60	% @ 45 degrees	60.0	ASTM D2457
Opacity - Films	%	96	%	96.0	ASTM D589
Tensile Film - MD	lb/sq inch	13,000	kg/sq cm	913.9	ASTM D882
Tensile Film - TD	lb/sq inch	23,000	kg/sq cm	1616.9	ASTM D882
Stiffness-MD	Gurley (mg)	17.5	mN	.2	TAPPI T543
Stiffness-CD	Gurley (mg)	31.1	mN	.3	TAPPI T543
Elongation at Break - MD	%	150	%	150.0	ASTM D882
Elongation at Break - TD	%	45	%	45.0	ASTM D882
Dim. Stability - MD	% @ 275 F	4	% @ 135 C	4.0	ASTM D1204
Dim. Stability - TD	% @ 275 F	3	% @ 135 C	3.0	ASTM D1204
Elastic Modulus - MD	lb/sq inch	194,017	kg/sq cm	13639.4	ASTM D882
Elastic Modulus - TD	lb/sq inch	458,818	kg/sq cm	32254.9	ASTM D882
Surface Treatment-A Side	Dynes	40			ASTM D2578
Area Yield	sq in/lb	15,200	sq m/kg	21.7	ASTM E252

ADHESIVE

A clear, water-resistant, acrylic film adhesive with high tack and peel. Adheres to a wide variety of surfaces. Offers a good balance between wet-out and repositionability. Meets APR Critical Guidance Recognition for HDPE containers with specific facers.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	5.9	hours	5.9	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.8	grams/25 mm	803.6	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	.8	grams/25 mm	357.2	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	.8	grams/25 mm	357.2	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.5	grams/25 mm	223.2	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	27	kg/645 sq mm	.8	CPD-16
Loop Tack LDPE	oz/sq inch	25	kg/645 sq mm	.7	CPD-16
Loop Tack Corrugated	oz/sq inch	15	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	28	kg/645 sq mm	.8	CPD-16
Min. App. Temp.	F	40	C	4	
Service Temp.	F	-40 TO 160	C	-40 TO 71	
FDA Compliance	21 CFR	175.105			

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS

ESPECIALISTAS EN MATERIALES AUTO-ADHERIBLES

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COATED PRODUCTS

PRODUCT INFORMATION

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.2	um (micrometers)	30.5	ASTM D374
Tensile Film - MD	lb/sq inch	32,000	kg/sq cm	2249.6	ASTM D882
Tensile Film - TD	lb/sq inch	32,000	kg/sq cm	2249.6	ASTM D882
Elongation at Break - MD	%	130	%	130.0	ASTM D882
Elongation at Break - TD	%	100	%	100.0	ASTM D882
Haze	%	6.0	%	6.0	ASTM D1003
Shrinkage-MD	% 30 min @ 302 F	1.5	% 30 min @ 150 C	1.5	ISO 2469
Shrinkage-TD	% 30 min @ 302 F	.4	% 30 min @ 150 C	.4	ISO 2469
Elastic Modulus - MD	lb/sq inch	550,000	kg/sq cm	38665.0	ASTM D882
Elastic Modulus - TD	lb/sq inch	550,000	kg/sq cm	38665.0	ASTM D882
Area Yield	sq in/lb	16,805	sq m/kg	24.0	ASTM E252

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