



# PRODUCT INFORMATION

**061DL0075740SC**

**Item #: S9013760**

60# DULL LITHO FSC/TACKIFIED PERM ADH/40SC LINER

Approximate weight per MMSI: 250 lbs. Standard core size is 3 inches. Total caliper: 6 mils +/- 10%

## FACESTOCK

60# (89 g/m<sup>2</sup>) high quality, dull finish litho offering excellent print and die-cut properties. Good for flexographic and offset printing. FSC®-certified paper.

| Test Property               | Units                         | Typical Value | Metric Units    | Metric Value | Test Method |
|-----------------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight                | lbs/25X38-500<br>(3300 Sq Ft) | 60            | grams/sq meter  | 88.8         | TAPPI T410  |
| Caliper - Average           | mil                           | 3.0           | um (micrometer) | 76.2         | TAPPI T411  |
| Gloss                       | %                             | 35            | %               | 35.0         | TAPPI T480  |
| Opacity                     | %                             | 93            | %               | 93.0         | TAPPI T425  |
| Smoothness (PPS) Print Side | um                            | 2.1           | um              | 2.1          | TAPPI T555  |
| Tear-MD                     | grams                         | 35            | mN              | 343.2        | TAPPI T414  |
| Tear-CD                     | grams                         | 41            | mN              | 402.1        | TAPPI T414  |
| Tensile-MD                  | lb/inch                       | 34            | kN/m            | 6.0          | TAPPI T494  |
| Tensile-CD                  | lb/inch                       | 17            | kN/m            | 3.0          | TAPPI T494  |
| Brightness                  | %                             | 88            | %               | 88.0         | TAPPI T452  |

## ADHESIVE

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

| Test Property             | Units      | Typical Value | Metric Units | Metric Value | Test Method |
|---------------------------|------------|---------------|--------------|--------------|-------------|
| Shear (1 x 1/2 x 1 kg)    | hours      | 5.2           | hours        | 5.2          | CPD-55      |
| Peel - 180 D SS 20 min    | lb/inch    | 2.32          | grams/25 mm  | 1035.8       | CPD-52      |
| Peel - 180 D HDPE 20 min  | lb/inch    | 1.5           | grams/25 mm  | 678.6        | CPD-52      |
| Peel - 180 D LDPE 20 min  | lb/inch    | 1.8           | grams/25 mm  | 803.6        | CPD-52      |
| Peel - 180 D Glass 20 min | lb/inch    | 2.2           | grams/25 mm  | 991.1        | CPD-52      |
| Loop Tack Stain Steel     | oz/sq inch | 43            | kg/645 sq mm | 1.2          | CPD-16      |
| Loop Tack HDPE            | oz/sq inch | 41.0          | kg/645 sq mm | 1.1          | CPD-16      |
| Loop Tack LDPE            | oz/sq inch | 44            | kg/645 sq mm | 1.2          | CPD-16      |
| Loop Tack Corrugated      | oz/sq inch | 15.2          | kg/645 sq mm | .4           | CPD-16      |
| Loop Tack Glass           | oz/sq inch | 33.0          | kg/645 sq mm | .9           | CPD-16      |
| Min. App. Temp.           | F          | 32            | C            | 0            |             |
| Service Temp.             | F          | -58 TO 199    | C            | -50 TO 93    |             |

## LINER

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

| Test Property     | Units                         | Typical Value | Metric Units    | Metric Value | Test Method |
|-------------------|-------------------------------|---------------|-----------------|--------------|-------------|
| Basis Weight      | lbs/24X36-500<br>(3000 Sq Ft) | 41.0          | grams/sq meter  | 66.8         | TAPPI T410  |
| Caliper - Average | mil                           | 2.400         | um (micrometer) | 61.0         | TAPPI T411  |
| Opacity           | %                             | 60.0          | %               | 60.0         | TAPPI T425  |
| Tear-CD           | grams                         | 39.0          | mN              | 382.5        | TAPPI T414  |
| Tensile-MD        | lb/inch                       | 40.0          | kN/m            | 7.0          | TAPPI T494  |

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