GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

061DL0075740SC Item #: S9013779

60# DULL LITHO FSC/757 PERMANENT ADHESIVE/40 SC LINER
Approximate weight per MMSI: 244 lbs. Standard core size is 3 inches. Total caliper: 6 mils +/- 10%

FACESTOCK

60# (89 g/m²) high quality, dull finish litho offering excellent print and die-cut properties. Good for flexographic and offset printing. FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	60	grams/sq meter	88.8	TAPPI T410
Caliper - Average	mil	3.0	um (micrometer)	76.2	TAPPI T411
Gloss	%	35	%	35.0	TAPPI T480
Opacity	%	93	%	93.0	TAPPI T425
Smoothness (PPS) Print Side	um	2.1	um	2.1	TAPPI T555
Tear-MD	grams	35	mN	343.2	TAPPI T414
Tear-CD	grams	41	mN	402.1	TAPPI T414
Tensile-MD	lb/inch	34	kN/m	6.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494
Brightness	%	88	%	88.0	TAPPI T452

ADHESIVE

A permanent acrylic adhesive with an aggressive bond to many surfaces, including low-energy plastics and corrugated. Harder adhesive for clean converting. Meets the TLMI Recycling Protocol TLMI-LRP-2 for paper recycling compatibility.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	15.1	
Shear (1 x 1/2 x 1 kg)	hours	5.2	hours	5.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.32	grams/25 mm	1035.8	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.52	grams/25 mm	678.6	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.80	grams/25 mm	803.6	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.22	grams/25 mm	991.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	*PT	grams/25 mm		CPD-52
Loop Tack Stain Steel	oz/sq inch	43.0	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	41.0	kg/645 sq mm	1.1	CPD-16
Loop Tack LDPE	oz/sq inch	44.0	kg/645 sq mm	1.2	CPD-16
Loop Tack Corrugated	oz/sq inch	15.2	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	33.0	kg/645 sq mm	.9	CPD-16
Min. App. Temp.	F	32	C	0	
Service Temp.	F	-58 TO 199	C	-50 TO 93	
FDA Compliance	21 CFR	175.105			

Notes
* Corrugated Tear during Peel Test. No numerical value.

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SPECIALISTS IN COATED SELF-ADHESIVE MATERIALS
ESPECIALISTAS EN MATERIALES AUTO-ADHERIBLES
3250 South Ridge Road • P. O. Box 19017 • Green Bay, WI 54307-9017 • USA
Phone: (920)-337-1800, 800-445-4269, WI: 800-472-4442 • FAX: (920)-337-1797, 800-705-0111

GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

LINER

A white densified kraft sheet 41# (67 g/m²) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (3000 Sq Ft)	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.400	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	34	mN	333.4	TAPPI T414
Tear-CD	grams	39	mN	382.5	TAPPI T414
Tensile-MD	lb/inch	40	kN/m	7.0	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494

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