GREEN BAY PACKAGING
COATED PRODUCTS

PRODUCT INFORMATION

070LH0074712NB Item #: S9025752

70# UNCTD PAPER/PERMANENT ADHESIVE/1.2 MIL SIL CTD PET
Approximate weight per MMSI: 238 lbs. Standard core size is 3 inches. Total caliper: 7.28 mils +/- 10%

FACESTOCK

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (3300 Sq Ft)	70	grams/sq meter	103.6	TAPPI T410
Caliper - Average	mil	5.300	um (micrometer)	134.6	TAPPI T411
Opacity	%	95	%	95.0	TAPPI T425
Smoothness Print Side	Sheffield Units	160	Sheffield Units	160.0	TAPPI T538
Tear-MD	grams	74	mN	725.7	TAPPI T414
Tear-CD	grams	86	mN	843.4	TAPPI T414
Tensile-MD	lb/inch	33.8	kN/m	5.9	TAPPI T494
Tensile-CD	lb/inch	16	kN/m	2.8	TAPPI T494
Stiffness-MD	Gurley (mg)	4.7	mN	.0	TAPPI T543
Stiffness-CD	Gurley (mg)	2.4	mN	.0	TAPPI T543
Brightness	%	94	%	94.0	TAPPI T452

ADHESIVE

A general purpose, acrylic permanent that displays excellent adhesion over a broad temperature range while providing aggressive performance. Perfect for wine labeling, as it can withstand ice bucket conditions.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Shear (1 x 1/2 x 1 kg)	hours	2.6	hours	2.6	CPD-55
Peel - 180 D SS 20 min	lb/inch	2.8	grams/25 mm	1250.1	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	2.1	grams/25 mm	937.5	CPD-52
Peel - 180 D Glass 20 min	lb/inch	2.5	grams/25 mm	1116.1	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Loop Tack Stain Steel	oz/sq inch	40	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	31	kg/645 sq mm	.9	CPD-16
Loop Tack LDPE	oz/sq inch	32	kg/645 sq mm	.9	CPD-16
Loop Tack Corrugated	oz/sq inch	17	kg/645 sq mm	.5	CPD-16
Loop Tack Glass	oz/sq inch	50.0	kg/645 sq mm	1.4	CPD-16
Min. App. Temp.	F	0	C	-18	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

LINER

Clear polyester with an excellent surface for die-cutting. Great strength for high speed converting and application.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper Average (Films)	mils	1.180	um (micrometers)	30.0	ASTM D374

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