



**018MT0072040SC**

**Item #: S9036760**

1.85MIL METALIZED TCBOPP/720 ALL-TEMP ADHESIVE/40 SC LINER  
Approximate weight per MMSI: 183 lbs. Standard core size is 3 inches. Total caliper: 4.85 mils +/- 10%

**FACESTOCK**

A 1.85 mil clear BOPP metalized on the back for durability. Top coated for print compatibility with water-based and UV flexo, and UV inkjet. Great stiffness for automatic application. Ideal for bright label graphics that will catch the eye of the consumer

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500	28.8	grams/sq meter	42.6	TAPPI T410
Caliper Average (Films)	mils	1.85	um (micrometers)	47.0	ASTM D374
Elongation at Break - MD	%	180	%	180.0	ASTM D882
Elongation at Break - TD	%	55	%	55.0	ASTM D882
Area Yield	sq in/lb	16083.9	sq m/kg	23.0	ASTM E252

**ADHESIVE**

A soft, general purpose, all-temperature adhesive for paper and film labels.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.6	um(micrometer)	16.3	
Shear (1 x 1/2 x 1 kg)	hours	.2	hours	.2	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.5	grams/25 mm	669.7	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.0	grams/25 mm	446.5	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.1	grams/25 mm	491.1	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.7	grams/25 mm	759.0	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.6	grams/25 mm	267.9	CPD-52
Loop Tack Stain Steel	oz/sq inch	44	kg/645 sq mm	1.2	CPD-16
Loop Tack HDPE	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Loop Tack LDPE	oz/sq inch	29	kg/645 sq mm	.8	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Min. App. Temp.	F	-20	C	-29	
Service Temp.	F	-65 TO 180	C	-54 TO 82	
FDA Compliance	21 CFR	175.105			

**LINER**

A white densified kraft sheet 41# (67 g/m<sup>2</sup>) with excellent point-to-point caliper control.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500	41	grams/sq meter	66.8	TAPPI T410
Caliper - Average	mil	2.4	um (micrometer)	61.0	TAPPI T411
Opacity	%	60.0	%	60.0	TAPPI T425
Tear-MD	grams	32.6	mN	320	TAPPI T414
Tear-CD	grams	39.8	mN	390	TAPPI T414
Tensile-MD	lb/inch	38.9	kN/m	6.8	TAPPI T494
Tensile-CD	lb/inch	16.0	kN/m	2.8	TAPPI T494

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