



D55SG0758MF60LF

Item #: S9058260

FSC DIGITAL SEMI GLOSS/758M PERMANENT ADHESIVE/60# LAYFLAT LINER FSC
Approximate weight per MMSI: 277 lbs. Standard core size is 6 inches. Total caliper: 7.2 mils +/- 10%

FACESTOCK

55# (81 g/m²) semi-gloss sheet designed for printing on HP Indigo presses. It has been certified by RIT for use on the ws4500 and ws6000 presses. Has a blue-white shade with high brightness and opacity. Exceptionally strong, FSC®-certified paper.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/25X38-500 (330)	55	grams/sq meter	81.4	TAPPI T410
Caliper - Average	mil	3	um (micrometer)	76.2	TAPPI T411
Moisture	%	4.5	%	4.5	TAPPI T412
Porosity	sec/100 ml	1500	sec/100 ml	1500.0	TAPPI T536
Tear-MD	grams	49	mN	480.5	TAPPI T414
Tear-CD	grams	49	mN	480.5	TAPPI T414
Tensile-MD	lb/inch	25	kN/m	4.4	TAPPI T494
Tensile-CD	lb/inch	17	kN/m	3.0	TAPPI T494
Brightness	%	87	%	87.0	TAPPI T452

ADHESIVE

An acrylic general purpose permanent adhesive with great die-cutting and stripping properties. Adheres well to many substrates, including corrugated.

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Caliper - Calculated	mils	0.7	um(micrometer)	17.3	
Shear (1 x 1/2 x 1 kg)	hours	1.3	hours	1.3	CPD-55
Peel - 180 D SS 20 min	lb/inch	1.582	grams/25 mm	706.3	CPD-52
Peel - 180 D HDPE 20 min	lb/inch	1.4	grams/25 mm	625.0	CPD-52
Peel - 180 D LDPE 20 min	lb/inch	1.318	grams/25 mm	588.4	CPD-52
Peel - 180 D Glass 20 min	lb/inch	1.676	grams/25 mm	748.3	CPD-52
Peel - 180 D Corrugated 20 min	lb/inch	.83	grams/25 mm	370.6	CPD-52
Loop Tack Stain Steel	oz/sq inch	38	kg/645 sq mm	1.1	CPD-16
Loop Tack HDPE	oz/sq inch	23	kg/645 sq mm	.6	CPD-16
Loop Tack LDPE	oz/sq inch	20	kg/645 sq mm	.6	CPD-16
Loop Tack Corrugated	oz/sq inch	14	kg/645 sq mm	.4	CPD-16
Loop Tack Glass	oz/sq inch	35	kg/645 sq mm	1.0	CPD-16
Min. App. Temp.	F	35	C	2	
Service Temp.	F	-65 TO 200	C	-54 TO 93	
FDA Compliance	21 CFR	175.105			

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LINER

Test Property	Units	Typical Value	Metric Units	Metric Value	Test Method
Basis Weight	lbs/24X36-500 (300)	56.4	grams/sq meter	91.9	TAPPI T410
Caliper - Average	mil	3.5	um (micrometer)	88.9	TAPPI T411
Smoothness (PPS) Liner Release Side	um	1.5	um	1.5	TAPPI T555
Tear-MD	grams	67.3	mN	660.0	TAPPI T414
Tear-CD	grams	76.5	mN	750.2	TAPPI T414
Tensile-MD	lb/inch	45.7	kN/m	8.0	TAPPI T494
Tensile-CD	lb/inch	20.6	kN/m	3.6	TAPPI T494
Brightness	%	84	%	84.0	TAPPI T452

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